

Work Order ID 57360

Tuesday, April 06, 2010 8:37:53 AM



RUSH

Page 1

Item ID: D4021-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Blanking Plate

Start Date: 4/6/2010 Start Qty: *8.00*

Required Date: 4/6/2010 Req'd Qty: *8.00*

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: *10-4-6*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4021	A

160 0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK D4021-5

MF 10-4-7

170 0.00



Powdercoat

White Gloss(Ref:4.3.5.1) per QSI005 4.3-A

Memo

0.00

Powder Coating

M11B170.

START 9:20

OVER T. 1400°

FINISH 10:50

BR 10-4-6. (8)

180 0.00



QC

QC3- Inspect Part Finish

Memo

0.00

Quality Control

MF 10-4-6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57360

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Item ID: D4021-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Blanking Plate

Start Date: 4/6/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 4/6/2010 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

185



Packaging

Identify as per dwg & Stock Location: ST109

0.00

~~ST109~~

MF 10-4-6

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

190



QC

QC21- Final Inspection - Work Order Release

0.00

10/04/07

Memo

0.00

Quality Control

MF 10-4-6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 57360



Parent Item: D4021-5



Parent Item Name: Blanking Plate

Start Date: 4/6/2010

Required Date: 4/6/2010

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC
REV.A DD 10.02.22 verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4021-5		Manufactured	No				Each	6.0000	6.0000			



Blanking Plate



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST109

6

57087

6

EMP 10-4-6

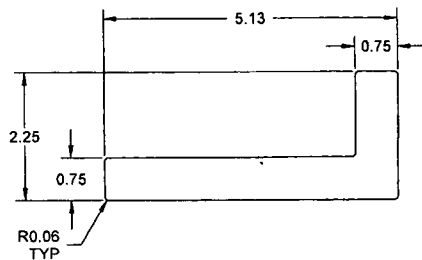
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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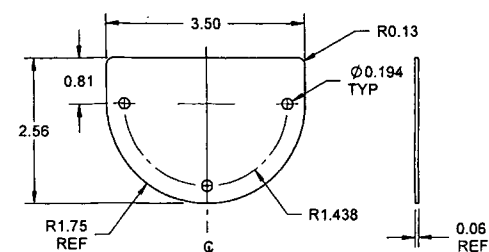
NOTE: Date & initial all entries



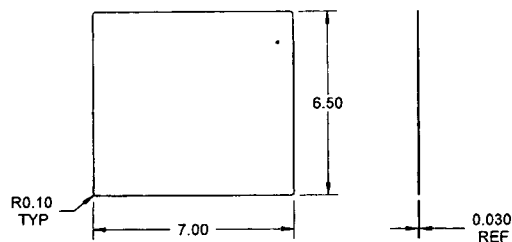
D4021-1 HANDLE PLATE



D4021-3 DATA PLATE
MAKE FROM D4021-3F



D4021-5 BLANKING PLATE



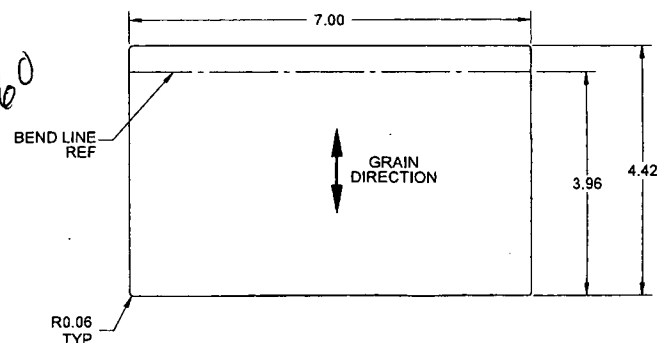
D4021-11 INSTRUCTIONS PLATE

NOTES:

- 1) MATERIAL -1: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 3F: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S20GA
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M303S16GA OR M304S16GA
- 11: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S22GA

- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.18 lbs
-5: 0.14 lbs
-3: 0.35 lbs
-11: 0.39 lbs

H 57360



D4021-3F DATA PLATE
FLAT PATTERN

RELEASED
2010-02-16
MM

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	JP	D4021	SHEET 2 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	MISC PARTS - 350 BASKET	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

List Lots

Tuesday, April 06, 2010 8:30:34 AM

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Criteria : Item ID: d4021-5 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D4021-5	Main Warehouse	57087	4/5/2010	6.0000	QC21		
Blanking Plate	ST109						
Total:				6.0000			

REFERENCE ONLY

W/O:		WORK ORDER CHANGES					
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